## MONTANA ASSOCIATION OF REALTORS® PROPERTY DISCLOSURE STATEMENT (LAND)



1	Date: November 1, 2022							
3	Property: 2215 Larkspur Lane, Great Falls, MT 59401							
4								
5								
6								
7 Concerning adverse material facts, Montana law provides that a seller agent is obligated to: 8								
9 10 11	<ul> <li>disclose to a buyer or the buyer agent any adverse material facts that concern the property and that are known to the seller agent, except that the seller agent is not required to inspect the property or verify any statements made by the seller; and</li> </ul>							
12 13 14	information regarding adverse material facts that concern the property.							
The Seller Agent identified above is providing the attached Owner's Property Disclosure Statement (Land) that been completed and signed by the Seller(s), if one has been made available to the Seller Agent by the Sell Regardless of whether Seller(s) has/have provided Seller Agent with an Owner's Property Disclosure Statement (Land) except as set forth below, the Seller Agent has no personal knowledge:  (i) about adverse material facts that concern the Property or								
20 21 22	(ii) regarding the veracity (accuracy) of any information regarding adverse material facts that concern the Property							
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28 29 30	Information regarding adverse material facts that concern the Property and that are known to the Seller Agent, if any, is set forth above. However, the Seller Agent is not required to inspect the Property or verify any statements made by							
31	the Seller(s). Buyer(s) is/are therefore encouraged to obtain professional advice, inspections or both of the Property							
32	and to provide for appropriate provisions in a Buy-Sell Agreement between the Buyer(s) and Seller(s) with respect to							
33	any advice, inspections or defects.							
34 35	Seller Agent Signature:							
36								
37	Dated: November 1, 2022							
38								
39	Buyer and Buyer Agent acknowledge receipt of this Property Disclosure Statement (Land).							
Ю								
11	Buyer Agent:							
12								
13	Buyer Agent Signature:							
14								
5	Dated:							
6	Dunion Signatures							
7  8	Buyer Signature:							
19	Dated:							
	Dated:							

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## OWNER'S PROPERTY DISCLOSURE STATEMENT (LAND) MONTANA ASSOCIATION OF REALTORS® STANDARD FORM



1	1 Date: October 31, 2022					
2						
4	, in the City of Great Falls,					
5	County of, Montana, which real property is legally described as:					
6	LARKSPUR ESTATES NO. 4, S27, T20 N, R03 E, BLOCK 1, Lot 1, PL 38-2013					
7						
8	// was first the "December 11" Occurred to the Discharge Other and the discharge to manage this beginning all advances					
9	(hereafter the "Property"). Owner executes this Disclosure Statement to disclose to prospective buyers all adverse material facts which concern the Property. Montana law defines an adverse material fact as a fact that should be					
1	recognized as being of enough significance as to affect a person's decision to enter into a contract to buy or sell real					
2	property and may be a fact that materially affects the value of the Property, that affects the structural integrity of the					
3	Property, or that presents a documented health risk to occupants of the Property.					
4	,,,,,					
5	OWNER'S DISCLOSURE					
6						
7	☐ Owner has never ben to the Property.					
8	☐ Owner has not been to the Property since (date).					
9						
0	The Owner declares that the Owner has prepared this Disclosure Statement and any attachments thereto based on					
1	any adverse material facts known to the Owner. Owner hereby authorizes providing a copy of this Statement to any person or entity in connection with any actual or anticipated sale of the Property. Owner further agrees to indemnify and					
2	hold any and all real estate agents involved, directly or indirectly, in the purchase and sale of the Property, harmless					
.3	from all claims for damages based upon the disclosures made in this Disclosure Statement along with the failure of the					
5	Owner to disclose any adverse material facts known to the Owner.					
6	owner to discisse any days to material radio known to the owner.					
7	This information is a disclosure by the Owner of known adverse material facts concerning the Property as of the abov					
8	date. It is not a warranty or representation of any kind by the Owner and it is not a contract between Owner and					
9	buyer. This disclosure statement is not a substitute for any inspections the buyer may wish to obtain.					
0						
1	Please describe any adverse material facts concerning the items listed, or other components, fixtures or matters. If space is inadequate, please use the attached Addendum to Owner's Property Disclosure Statement.					
3	space is inadequate, please use the attached Addendum to Owner's Property Disclosure Statement.					
4	Easements (written or unwritten):					
5	Easements (written or unwritten): 30' Roadway, Drainage and Utility easement runs through to property, I See plat in Documents.					
6	property, I See Wat in Aucuments.					
7						
8	Boundaries or property lines:					
9						
0						
1	Faces above at a circles weather that was affect your interest in the authors December including but not					
2	Encroachments or similar matters that may affect your interest in the subject Property including but not limited to buildings, fences, etc.:					
4	infliced to buildings, ferices, etc					
5						
6						
7	Access to the Property:					
8						
9						
	$\mathcal{M}$					
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	Buyer's Initials Owner's Property Disclosure Statement (Land), April 2021 Owner's Initials					
	Page 1 of 5					
	50 - 17 W - 220 G - 1 L - G - 17 W - MT - 2104					

ReMax of Great Falls, 920 Central Ave Great Falls MT 59401

Phone: 4067611011 Fax: .

Jason Westmoreland

Larkspur

50 51	5, 11.5,				
52					
53 54 55	Flooding, drainage or grading problems:				
56					
Location of the Property in a flood plain, shoreline master plan, wetland or other environmentally sensi conducted by Seller in or around any natural bodies of water:  60					
61					
62					
63 a. Water rights and private wells: 64					
65					
66 67 b. Public or Community water systems:					
69					
70 71	Restrictive Covenants and Deed restrictions:				
72	Yes - See Documents				
73					
74					
75	Septic system approval or existing septic system:				
76	CCHD approved when subdivision was submitted.				
77	300 11 50 1				
78					
79	Major damage to the Property from fire, earthquakes, floods, slides, etc.:				
80					
81					
82 83	Zoning or Historic District violations, non-conforming uses:				
84					
85					
86 87	Neighborhood noise problems or other nuisances:				
88					
89 90					
91 92	Property Owner's association obligations (dues) lawsuits, transfer fees, initiation fees, etc.):				
93	_ 33 - PET MIONTH.				
94					
95	Notice of abatement or citations against the Property:				
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99 100	Lawsuits or legal proceedings (including foreclosures and bankruptcies) affecting or threatening the Property:				
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102 103 104 105	Waste dump or disposal or landfill or gravel pit or commercial use in the vicinity of the Property, existing or proposed, which may cause smoke, smell, noise or other nuisance, annoyance or pollution:				
	Buyer's Initials  © 2021 Montana Association of REALTORS® Owner's Property Disclosure Statement (Land), April 2021 Page 2 of 5				

106 107	Street or utility improvement planned that may affect or be assessed against the Property:		
08 09			
	Zoning or land use change planned or being considered by the city or county:		
12			
13 14 15	Proposed increase in tax assessment value or property owner's association dues for the Property:		
16			
17			
	Underground storage tanks or class II injection wells:		
19	Steel Cisterns for Development Fire Protection -		
20	steel Cisterns for Development fire protection -		
	Property leases including post-closing short-term rental obligations, crop share agreements, mineral leases of reservations:		
25			
	Conservation Easements (existing or proposed):		
29			
	Landfill (compacted or otherwise) on the Property or any portion thereof:		
33			
36	Environmental issues affecting the Property:		
	Pests, rodents:		
41			
42 43 44	Noxious Weeds:		
45			
48	Airport affected area: Airport in proximity of Sub division -		
49			
50 51 52	Other matters as set forth below.		
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54			
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	Buyer's Initials Owner's Property Disclosure Statement (Land), April 2021 Owner's Initials		

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	Owner certifies that the information herein is true, correct and co	mplete to the best of the Owner's knowledge and belie	
	as of the date signed by Owner.		
201			
202	101 Day Jan	November 1, 2022	
203	Owner's Signature Larkspur Developers, LLC	Date	
204	D		
205	H		
206	Owner's Signature	Date	
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Buyer's Initials Owner's Property Disclosure Statement (Land), April 2021			

207	BUYER'S ACKNOWLEDGEN	MENT		
208				
209	Subject Property Address: 2215 Larkspur Lane, Great Fall	s, MT 59401		
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212				
213	Buyer(s) understand that the foregoing disclosure statement sets for	•		
214		· · · · · · · · · · · · · · · · · · ·		
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216	fact concerning a particular feature, fixture or element imply that the	ne same is free of defects.		
217				
218	, (-) , , , , , , , , , , , , , , ,			
219	appropriate provisions in a contract between buyer(s) and owner(s) with respect to any advice, inspections or defects.			
220				
221	condition of the Property in lieu of other inspections reports or adv	rice.		
222				
223	I/WE ACKNOWLEDGE RECEIPT OF A COPY OF THIS STATEMENT.			
224				
225		·		
226	Buyer's Signature	Date		
227				
228		1-		
229	Buyer's Signature	Date		

**NOTE:** Unless otherwise expressly stated the term "Days" means calendar days and not business days. Business days are defined as all days except Sundays and holidays. Any performance which is required to be completed on a Saturday, Sunday or holiday can be performed on the next business day.