§ 220-89. IOR Industrial-Office-Research District. [Added 11-29-1990 by Ord. No. 56-90]

The following regulations shall apply in the IOR Industrial-Office Research District:

A. Permitted uses.

- (1) Light manufacturing, processing or fabricating operations which meet the performance standards contained in § 220-37.
- (2) Educational services.
- (3) Publication of newspapers and periodicals.
- (4) Assembly halls, theaters, bowling alleys and other similar commercial recreational activity, provided that it is carried on within a building, and further provided that such use meets the parking recommendations of the ITE Parking Generation Manual, third or most current edition. [Amended 12-17-2009 by Ord. No. 2009-40]
- (5) Experimental, research or testing laboratories, provided that no operation shall be conducted or equipment used which would create hazardous, noxious or offensive conditions beyond the boundaries of the property involved.
- (6) Administrative office buildings limited to executive or administrative purposes and professional offices.
- (7) Industrial research laboratories limited to experimental, research and testing laboratories at which products or goods are not produced for sale.
- (8) Warehouse for the storage of materials and products.
- (9) Corporate headquarters.
- (10) Hotels and conference center.
- (11) Restaurants as part of an industrial park or corporate office center except for drive-through or fast-food restaurant facilities.
- (12) Corporate or industrial parks subject to the following regulations:
 - (a) Minimum site requirement: 40 acres.
 - (b) Internal lot size and setbacks: as per the following schedule:

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Lot Dimensions			Setbacks			
	Width (feet)	-	Yard	Yard	Yard	From External Boundary (feet)
1*	150	200	40	30	20	80

NOTES:

- * Not more than 10% of the lots may be one-acre lots.
- (13) Retail facilities incidental to the primary use and limited to 15% of the gross floor area.
- (14) Off-site catering services. [Added 5-9-2002 by Ord. No. 2002-13]
- (15) Industrial flex use. [Added 12-12-2019 by Ord. No. 2019-14]
- B. Permitted accessory uses.
 - (1) Customary accessory uses and buildings which are clearly incidental to the principal use and building.
- C. Conditional uses. Uses requiring a conditional use permit are subject to the provisions of Article IV of this chapter.
 - (1) Public utilities.
 - (2) Amusement arcades. [Added 7-15-1993 by Ord. No. 8-93]
 - (3) Churches and places of worship. [Added 5-27-1999 by Ord. No. 1999-17]
 - (4) Quasi-public buildings and recreational uses. [Added 5-27-1999 by Ord. No. 1999-17]
 - (5) Wireless communications facilities. [Added 12-10-2009 by Ord. No. 2009-35]
- D. Area, yard and building requirements are as specified for this zone in the schedule of requirements in § 220-34D of this chapter.
- E. Signs are subject to the provisions of § 220-99 of this chapter.
- F. Fences are subject to the provisions of § 220-95 of this chapter.
- G. Off-street parking is subject to the provisions of § 220-97 of this chapter.
- H. Off-street loading is subject to the provisions of § 220-98 of this chapter.
- I. Other provisions.
 - (1) Front yard areas may be utilized for parking, provided that no such parking shall be closer than 80 feet to the street line.
 - (2) Storage of flammable liquids or gases shall be in accordance with the Township's Fire

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(3) The outdoor storage of material, equipment or refuse shall only be permitted if such storage is fenced and/or screened from public view in accordance with a plan approved by the Planning Board.

J. Relationship to residential lots.

- (1) No building, structure or railroad tracks shall be erected within 150 feet of any front, side or rear lot line that abuts or is the near street line opposite a residential zone.
- (2) No parking area or driveway shall be located within 150 feet of any front, side or rear lot line that abuts or is near the street line opposite a residential zone.
- (3) No tree having a caliber of more than three inches and located within 100 feet of any front, side or rear lot line that abuts or is the near street line opposite a residential zone or lot utilized for residential purposes in a commercial or industrial zone shall be removed unless such removal is in accordance with an approved site plan.
- (4) Prior to commencing construction of any building, structure, railroad tracks, driveway or parking areas, a permanent fence shall be constructed along the entire length of any front, side or rear lot line that abuts a residential zone or use. Such fence shall be at least six feet in height and shall be of a type and material approved by the Planning Board as part of site plan approval and be subject to § 220-95 of this chapter.
- (5) A buffer area 50 feet in width shall be provided along any front, side or rear lot line that abuts a residential zone or use. Such buffer area shall be suitably landscaped with trees, shrubs and/or ground cover in accordance with a landscaping plan approved by the Planning Board as part of site plan approval.

^{1.} Editor's Note: See Ch. 183, Fire Prevention.