

ZONING

660 Attachment 3

City of Allentown

Permitted Industrial Uses by Zoning District (§ 660-49)

- P** = Permitted by right use, with a zoning decision by the Zoning Officer
- SE** = Special exception use, with a zoning decision by the Zoning Hearing Board pursuant to the procedures and criteria for approval contained in Article IV of Chapter 660
- N** = Not permitted

NOTES: The letters in parenthesis, e.g. (A), refer to notes found in the “Notes to Table of Permitted Uses.” Other articles of Chapter 660 containing additional requirements are also referenced in this table; however, in both cases such references are not exhaustive.

Industrial Uses (See definitions in Article II)	References	R-H	R-MH	R-M	R-MP	R-ML	R-L	R-LC	B1/ R	B2	B3	B4	B5	B/ IW D	B/LI	I2	I3	P	I-G
Distribution as a principal use (other than a trucking company terminal)		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
Flammable liquids, aboveground bulk storage for off-site use, other than as accessory to a home heating company		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
Industrial equipment sales, rental service, other than vehicles primarily intended to be operated on public streets		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
Home heating oil supplies		N	N	N	N	N	N	N	N	N	N	N	N	N	SE	SE	SE	N	N
Junk-outdoor storage, display or processing of, other than within an approved junkyard or solid waste disposal facility		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N
Junkyard (which includes scrap yard)	Articles XIII, XV	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
Laundry, on an industrial scale		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
Mineral extraction and related processing, stockpiling and storage	Article XV	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
Moving and storage business		N	N	N	N	N	N	N	N	N	P	P	P	N	P	P	P	N	N
Outdoor storage, industrial	Article XIII	N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
Packaging, bottling or assembly		N	N	N	N	N	N	N	N	P (O)	N	N	N	N	P	P	P	N	N
Package delivery services distribution center		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
Photo processing, bulk		N	N	N	N	N	N	N	P (JJ)	P	N	N	P	P	P	P	P	N	N

ALLENTOWN CODE

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Printing or bookbinding on an industrial scale		N	N	N	N	N	N	N	N	P (O)	N	N	P	P	P	P	P	N	N
Records storage as a principal or accessory use		N	N	N	N	N	N	N	P (JJ)	P	P	P	P	N	P	P	P	N	N
Recycling collection center (not publicly owned)		N	N	N	N	N	N	N	N	N	SE	SE	SE	N	SE	P	P	N	N
Recycling processing center, bulk, provided all processing occurs indoors-not including a solid waste disposal or transfer facility or junkyard) (see open storage regulations in § 660-78)		N	N	N	N	N	N	N	N	N	N	N	N	N	SE	P	P	N	N
Research and development, engineering or testing facility or laboratory		N	N	N	N	N	N	N	N	P (O)	P	P	P	SE	P	P	P	N	N
Self-storage facility		N	N	N	N	N	N	N	N	N	P	P	N	P	P	P	P	N	N
Slaughterhouse or stockyard		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
Solid waste transfer facility or solid waste to energy facility	Article XV	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
Tires, used, bulk storage as principal or accessory use	§§ 660-84 and 660-78	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
Trucking terminal	Article XV	N	N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	N	N
Warehousing or storage as a principal use		N	N	N	N	N	N	N	N	N	P	N	N	N	P	P	P	N	N
Wholesale sales		N	N	N	N	N	N	N	P (P) (JJ)	P (Q)	P	P	P	N	P	P	P	N	N
Manufacture and/or bulk processing of the following, provided the manufacturing occurs only indoors, and such additional uses that the applicant proves to the clear satisfaction of the Zoning Officer are closely similar to permitted uses:																			
– Ammunition, fireworks or explosives (or bulk storage of)		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
– Apparel, textiles, shoes and apparel accessories		N	N	N	N	N	N	N	N	P (O)	P	N	P	P	P	P	P	N	N
– Cement, actual manufacture of, or asphalt		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
– Cement, gypsum, concrete or plaster products other than actual manufacture of cement		N	N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	N	N
– Ceramic, clay and pottery products (other than custom crafts)		N	N	N	N	N	N	N	N	P (O)	N	N	N	P	P	P	P	N	N
– Chemical products that are not “extremely hazardous substances”		N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	SE	N	N

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– Chemicals, manufacture, mixing, or bulk storage of “extremely hazardous substances”		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
– Electrical and electronic machines, supplies and equipment		N	N	N	N	N	N	N	P (JJ)	P (O)	P	N	P	SE	P	P	P	N	N
– Fabricated metal products (except ammunition, fireworks or explosives)		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
– Food and beverage products, other than what is customarily accessory to a retail store, and not including uses listed individually in this table		N	N	N	N	N	N	N	N	P(O) (Y)	P (Y)	P (Y)	P (Y)	SE	P (Y)	P (Y)	P	N	N
– Furniture and wood products (not including raw paper pulp)		N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	P	N	N
– Glass and glass products (see also custom crafts)		N	N	N	N	N	N	N	N	P (O)	N	N	N	P	P	P	P	N	N
– Incineration, reduction, distillation, storage or dumping of slaughterhouse refuse, rancid fats, garbage, bones, dead animals or offal (other than within an approved solid waste facility)		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N
– Jewelry, optical goods or precision instruments		N	N	N	N	N	N	N	N	P(O)	P	P	P	P	P	P	P	N	N
– Manufactured or modular housing, or housing components		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
– Metal products, primary		N	N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	N	N
– Paper and cardboard products (not including manufacture of raw paper pulp)		N	N	N	N	N	N	N	N	P (O)	N	N	N	P	P	P	P	N	N
– Paper - raw pulp		N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	SE	N	N
– Paving or roofing materials, other than bulk manufacture of asphalt		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
– Pharmaceuticals		N	N	N	N	N	N	N	N	P (O)	P	N	P	N	P	P	P	N	N
– Plastics, polymers, resins or vinyl		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N
– Products from previously manufactured materials, such as glass, leather, plastics/polymers, cellophane, textiles, rubber or synthetic rubber (other than custom crafts)		N	N	N	N	N	N	N	N	P (O)	P	N	P	N	P	P	P	N	N
– Rubber, natural or synthetic		N	N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	N	N
– Soaps, detergents, paints, varnishes or enamels		N	N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	N	N
– Transportation equipment		N	N	N	N	N	N	N	N	N	N	N	N	N	P	P	P	N	N